

Franks Manufacturing

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1. Overview

Franks Manufacturing is a family owned and operated business, the plant in San Antonio opened in 1980. Over the last 39 years, we have grown to one of the largest custom vacuum formers in South Texas. Franks Mfg. Co. specializes in heavy gauge, high volume thermoforming and custom plastic products. All members of the team are dedicated to providing quality custom plastic and vacuum formed parts. Our range of products cover agriculture, aircraft, oil & gas, store fixtures, ice and beverage products, medical, packaging, secondary containment tanks, and HVAC parts. Franks has the capability to manufacture plastic fabrication from polyethylene to acrylics.

Companies that we support:

- One of the largest grocery store chains in Texas entrusts our company to produce fruit and vegetable bins, freezer drip trays and other plastic products.
- We produce A/C housing components, fan shrouds and drip pans.
- We supply secondary containment tanks/containment sumps for use in the shale oil fields in the southwest.
- We supply instrument wall plaques in order to facilitate state of the art medical facilities.
- has a nationwide footprint, with four facilities strategically located across the country, to meet the market demand for high quality, affordable, flexible duct.
 - HVAC, Water, Sewer, Pipeline, and Communications and Power Line Construction companies with custom sewer inserts.

2. NCAICS Code:

326199 - All other Plastics Products Manufacturing, building materials, packaging, siding, trash containers, and utility containers.

326150 – Packaging, plastics, PVC, styrene, ABS, and non-abrasive materials.

DUN #: 037316064

CAGE code: 750H2

3. **Services**

Our qualified and experienced staff works closely with our customers to deliver a quality product in a timely manner. Our services include:

- Custom plastic products
- Fabricating acrylic products
- Custom trimming, and mold cutting
- CNC prototype molds for custom forming
- Fabricate and vacuum form plastic products
- CNC Routing shop
 - VR 508, 3 Axis Router, GT 510, 3 Axis Router, Motion Master 4 x 8, and 5 Axis router
- Consultancy
- 3 rotary vacuum formers
- 1 double sided shuttle with top & bottom platens
- 2 single shuttle with top & bottom platens
- In house welding department
- 1 single station bottom platens (12 x 12)

4. **Products**

Franks manufacturing has CNC (Computer Numerical Controller) shop that uses 3 & 5 axis routers that can manipulate up to 60" x 120" material (2 can accommodate 5'x10'). This system has the capability to translate programmed instruction coordinates into precision parts. Our programmers use the most recent MasterCAM level and Solid Works that write a part program and route many identical parts. This allows them to then run that same program weeks or months from now and get identical parts that will fit just as well as those made the first time. Our CNC routers are even used in manufacturing parts from non-ferrous metals such as aluminum, brass, and copper. There are many other materials that we cut with CNC routers such as plastic, tooling foam, fiberglass, signboard, particleboard, oriented strand board, and composites.

5. **Corporate Information**

Franks Manufacturing is owned and operated by James Franks; he is a retired Army veteran who served 22 years in active component and National Guard units with a deployment in support of OIF (Operation Iraqi Freedom). Franks Manufacturing is a privately held Texas Incorporated business headquartered in San Antonio, Texas. The company has been operating continuously for over 39 years. The plant has been in operation since 1980 and is adjacent to Camp Bullis and Joint Base San Antonio Randolph, Sam Houston and Lackland, Texas. Additionally all parts can be shipped nationally and worldwide.

Classification: SBA Small Business, Veteran Owned and SCTRA certified; ESBE, SBE and VBE certified. SCTRA # 2150611579